

METALLOGRAPHIC SAMPLE PREPARATION



AP SERIES

TONATIO

Metallographic Polishers AP311 Series

A good sample preparation is essential for accurate sample analysis. The Hitech Europe Polishing Machines - AP Series meet all your needs. Their ease of use, quality of construction, technical features and convenience are all fundamental ingredients that make the AP the best choice for your Laboratory.

In fact, the possibility to set the working wheel rotation speed and direction, the pneumatic pressure, the head speed and the cycle time, ensure the efficiency of the polishing machines AP making it an a highly valued product by all operators in the laboratory. Furthermore it is possible to combine also the Touch Screen fluid dispenser P4T at any time.



Accessories

All accessories are available for Ø 200/230/250/300

programmable unit working in parallel with the machine...







duration of each pulse.

Working Wheel



The P4T version can be combined with any polishing machine of all brands and models, as an indipendently

Magno Plate



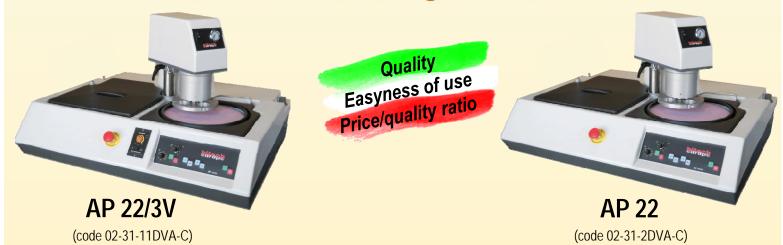
Paper Clamp

Metallographic Polishers AP311 Series

AP32 Series Working Wheel Ø 300mm



AP22 Series Working Wheel Ø 200mm



Outline for the use of different abrasive support



Technical features

MODEL	AP 22 Double Wheel Ø 200 mm.	AP 22/3V Double Wheel Ø 200 mm	AP 32/3 Double Wheel Ø 300mm	AP 32/5 Double Wheel Ø 300mm.	AP 32 COMBO Double Wheel Ø 300mm.
code	02-31-2DVA-C	02-31-11DVA-C	02-31-8DVA-C	02-31-4DVA-C	02-31-7DVA-C
Steel frame - stainless steel screws	Yes				
Cover	Resin reinforced shockproof / corrosion				
Sample Holder	Individual Pressure (3 samples)			Individual Pressure (5 samples)	Individual Pressure (5 samples)+ Central
Head Motor	Parvalux Brushless Parvalux			/alux	Brushless
Motorized head rotational speed	fixed 75 rpm	fixed 75 rpm variable 0~75 rpm fixed 75 rpm		variable 0~75 rpm	
Rotating Head"swing away"	Yes				
"Tilt up system" Head	Yes				
Working wheel rotational speed (clockwise and counterclockwise)	0~600				
Adjustable Hydraulic Unit	Yes				
Analog Electronics	Yes				
Cycle time	Timer up to 15 min.				
Dispenser	Drop Dispenser				
Inverter coltrolled motor	Yes				
Power supply	230 V - AC				
Hydraulic system	Connect to water source				
Pneumatic system	Connect to air source (pressure 6 bar)				
Dimensions (mm.)	700x750x600 900x800x600			900x800x600	
Weight (kg.)	50 Kg.			100 Kg.	
Splash guard and cover	Yes				
Instruction Manual - tool set – CE Certificate	Yes				
Teradrop Jig Samples (central pressure)	No				4/5/8/10 samples
Sample Holder 3 holes (Ø 25-30-32-38-40 mm.)	Yes		No		
Sample Holder 3 holes (Ø 50 mm.)	Yes		No		
Sample Holder 5 holes (Ø 25-30-32-38-40 mm.)	No		Yes		
Working Wheel (Ø 203 – 230 mm.)	Yes		No		
Working Wheel (Ø 250 – 305 mm.)	No		Yes		
Levelling Base	No		Yes		
Sample Spacer (Ø 25-30-32-38-40mm) Ø est. 50mm	Yes No				
Grinding Paper Clamp (Ø 203 – 230 mm.)	Yes No				
Grinding Paper Clamp (Ø 250 – 305 mm.)	N	No Yes			
Customized Sample Holder or JIG	Yes				

tecmet 2000 supplies a wide range of high quality consumables for the preparation of metallographic samples:

Abrasive cut off wheels
Diamond blades
Mounting accessories
Hot and cold mounting compounds
Consumables for finishing
Abrasive papers
Self-adhesive diamond discs
Abrasive suspensions
Polishing products
Polishing cloths
Magnetic system

* Ask for the Consumables Catalogue

HITECH



is product name of the metallographic instruments made in Italy by:



tecmet 2000

